

000503



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

D412-776-011

Job Sheet 168977



Part No: D412-776-011

Job Qty: 3 ea

Part Name: Glareshield



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/28/17

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08.05-12 new issue DD verified by: LL IPP Rev:B 08-07-14 revB as per dwg DD  
verified by:ec

Ship Via:

## Bill of Materials

## Job Routing

| Op<br>No | Operation          | Qty   | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off    |
|----------|--------------------|-------|------------|-------------|--------------|------------|-----------------------|-----------|-------------|
|          |                    |       |            |             | Setup<br>hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |             |
| 90       | Start up Operation | 3 Ea  | 1/19/18    | 1/19/18     | 0.00         | 0.00       | Start Up Stores/Pkg-1 | SL        | FEB 05 2018 |
| 110      | Packaging          | 3 pcs | 1/19/18    | 1/19/18     | 0.00         | 0.00       | Packaging1            |           | MAR 5 2018  |
| 120      | QC                 | 3 pcs | 1/19/18    | 1/19/18     | 0.00         | 0.00       | QC4                   |           |             |
| 125      | DC                 | 3 pcs | 1/19/18    | 1/19/18     | 0.00         | 0.00       | DC                    |           |             |
| 130      | Packaging          | 3 pcs | 1/19/18    | 1/19/18     | 0.00         | 0.00       | Packaging3            |           |             |
| 140      | QC21-FG            | 3 Ea  | 1/19/18    | 1/19/18     | 0.00         | 0.00       | QC21                  |           | MAR 18 2018 |

Part Op 125 - Photocopy bluefile &amp; type labels per PPP D412-776-011 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D412-776-011 Location: F9028 PPP Rev: 21 MAR 06 2018

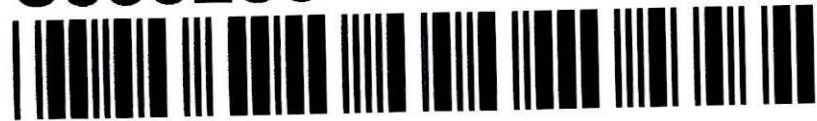
Sold

**DART**  
AEROSPACE  
**S039238**

**Dart Aerospace Ltd.**

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**Glareshield**

**PART NO: D412-776-011**

**Original Serial #: S039238**

**Revision:**

**Operation: Start up Operation 02/05/18**

**Change No: CHG001**

**Job No: 168977**

**Job BOM**

| Part / Item   | Component Name       | Quantity      | Operation             | Container |
|---------------|----------------------|---------------|-----------------------|-----------|
| AN3-3A        | Bolt                 | 18 Ea (6 ea)  | 90-Start up Operation |           |
| AN3-5A        | Bolt                 | 30 Ea (10 ea) | 90-Start up Operation |           |
| AN970-3       | Washer               | 12 Ea (4 ea)  | 90-Start up Operation |           |
| D3690-041     | Glareshield Assembly | 3 Ea (1 ea)   | 90-Start up Operation |           |
| D3699-041     | Support Assembly     | 3 Ea (1 ea)   | 90-Start up Operation |           |
| D3699-042     | Support Assembly     | 3 Ea (1 ea)   | 90-Start up Operation |           |
| MS20426AD3-3  | Rivet                | 36 Ea (12 ea) | 90-Start up Operation |           |
| MS21042L06    | Nut                  | 33 Ea (11 ea) | 90-Start up Operation |           |
| MS21075L08    | Anchor Nut           | 18 Ea (6 ea)  | 90-Start up Operation |           |
| MS35206-228   | Screw                | 33 Ea (11 ea) | 90-Start up Operation |           |
| NAS1149D0332J | Washer               | 36 Ea (12 ea) | 90-Start up Operation |           |
| NAS1149DN616J | Washer               | 33 Ea (11 ea) | 90-Start up Operation |           |

**Job Allocations**

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | AN3-3A         | 18       | 302       | 0         |
|                       | AN3-5A         | 30       | 323       | 0         |
|                       | AN970-3        | 12       | 99        | 0         |
|                       | D3690-041      | 3        | 0         | 0         |
|                       | D3699-041      | 3        | 6         | 0         |
|                       | D3699-042      | 3        | 5         | 0         |
|                       | MS20426AD3-3   | 36       | 6,249     | 0         |
|                       | MS21042L06     | 33       | 226       | 0         |
|                       | MS21075L08     | 18       | 160       | 0         |
|                       | MS35206-228    | 33       | 251       | 0         |
|                       | NAS1149D0332J  | 36       | 4,158     | 0         |
|                       | NAS1149DN616J  | 33       | 85        | 0         |

**Part Specifications**

Specifications could not be found.

Plex 2/4/18 7:07 AM dart.quirion.sonia



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## Master Unit 000503

| Containers on Master Unit 000503 |               |                  |           |          |
|----------------------------------|---------------|------------------|-----------|----------|
| Serial No                        | Part No       | Customer Part No | Status    | Quantity |
| S039140                          | AN3-3A        | AN3-3A           | Allocated | 18       |
| S039139                          | AN3-5A        | AN3-5A           | Allocated | 30       |
| S039133                          | AN970-3       |                  | Allocated | 12       |
| S039121                          | D3699-041     |                  | Allocated | 3        |
| S039117                          | D3699-042     |                  | Allocated | 3        |
| S039094                          | MS20426AD3-3  | MS20426AD3-3     | Allocated | 36       |
| S005404                          | MS21042L06    | MS21042L06       | Allocated | 2        |
| S039109                          | MS21042L06    | MS21042L06       | Allocated | 31       |
| S039069                          | MS21075L08    |                  | Allocated | 18       |
| FM129682-60                      | MS35206-228   |                  | Allocated | 21       |
| S039038                          | MS35206-228   |                  | Allocated | 12       |
| S039019                          | NAS1149D0332J | NAS1149D0332J    | Allocated | 36       |
| S039001                          | NAS1149DN616J |                  | Allocated | 33       |

D3690-041 - 504203



REFERENCE ONLY

#### 4. WEIGHT AND BALANCE

The net weight increase associated with the D412-776-011 Replacement Glareshield Kit is negligible.

#### 5. PARTS LIST

| Qty<br>-011 | Part Number  | Description                 |
|-------------|--------------|-----------------------------|
| X           | D412-776-011 | REPLACEMENT GLARESHIELD KIT |
| 1           | D3690-041    | GLARESHIELD ASSEMBLY        |
| 1           | D3699-041    | SUPPORT ASSEMBLY            |
| 1           | D3699-042    | SUPPORT ASSEMBLY            |
| 6           | AN3-3A       | BOLT                        |
| 10          | AN3-5A       | BOLT                        |
| 12          | AN960JD10L   | WASHER (or NAS1149DN332J)   |
| 11          | AN960JD6L    | WASHER (or NAS1149DN616J)   |
| 4           | AN970-3      | WASHER                      |
| 12          | MS20426AD3-3 | RIVET                       |
| 11          | MS21042L08   | NUT                         |
| 6           | MS21075L08   | ANCHOR NUT                  |
| 11          | MS35206-228  | SCREW                       |

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Revision: **B**  
Date: 08.06.24